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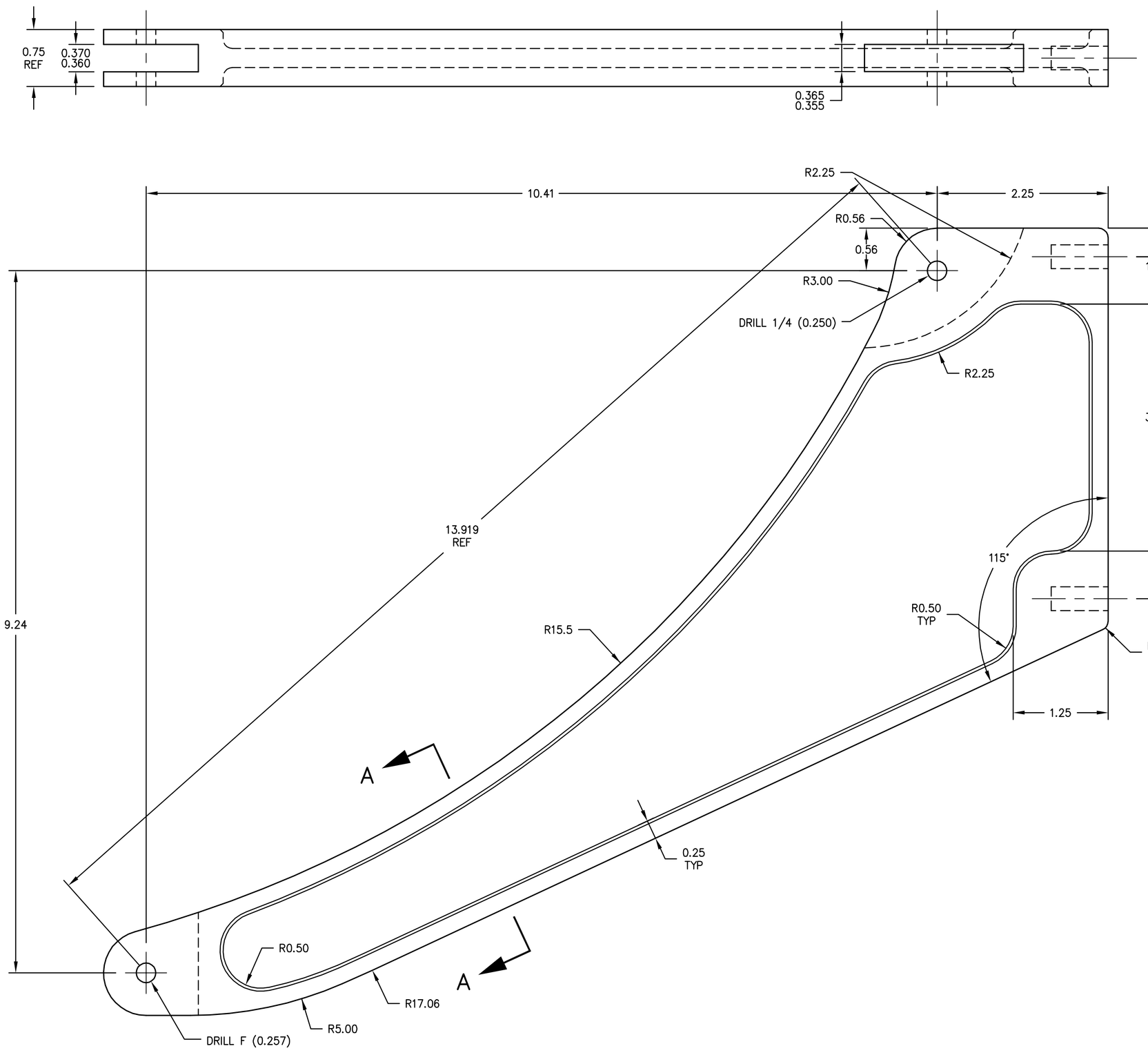
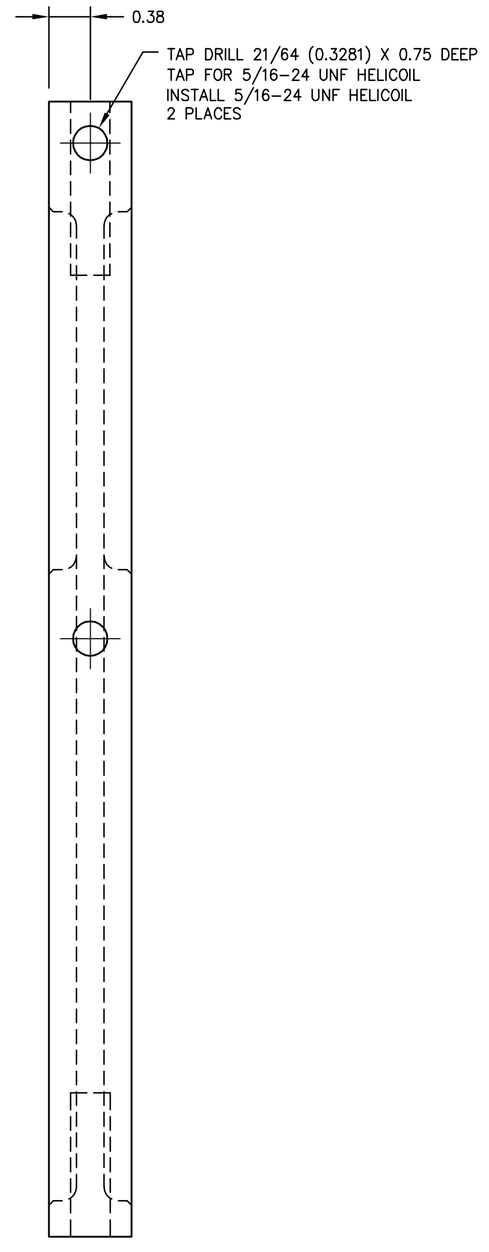
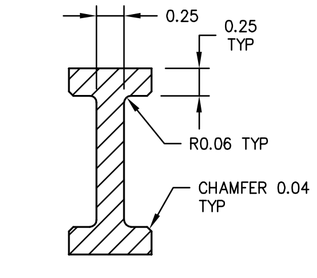
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	TITLE BLOCK UPDATED	BJC	09/12/2014





01 AFT BEAM



SECTION A–A

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. ALL ALUMINUM PARTS TO BE PREPARED IN ACCORDANCE WITH AERO DESIGN LTD. STANDARD PROCEDURE SP3001.
3. PART IS TO BE CNC MACHINED USING DRAWING AS A TEMPLATE.

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
	LIST OF MATERIALS					
2	3591–5CN625	02	SELF LOCKING HELICOIL		MS21209–F5–20	
\	75131–01	01	AFT BEAM	6061–T6 ALUMINUM	QQ–A–200/8	6.0 X 0.75 BAR
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

APPROVALS		DATE
DRAWN:	JEFF CLARKE	09 JULY 2007
CHECKED:	E. BURGOIN	05 SEPT 2007

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:

DECIMALS		ANGLES
X.XXX	±0.010	±1/2°
X.XX	±0.03	
X.X	±0.1	

AERO DESIGN LTD.
9888A MALASPINA ROAD
POWELL RIVER, BC, CANADA, V8A 0G3
TEL: 604.483.2376 www.aerodesign.ca

BELL 205, 212, 214, 412 SERIES
QUICK RELEASE CARGO BASKET
AFT BEAM

SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1	A1	75131	1